

Murakami Fabric Color Guide

Mesh	Color	Tension
15/400	White	38-50
25/250	White	35-50
30/250	White	37-50
40/200	White	36-50
60/120	White	29-46
80/55LX	Pink/Mint	13-20
80/71S	Pink	16-25
86/100	Pink	30-47
90/71S	White	17-26
110/71S	Gray	23-36
110/80	Gray	28-44
125/71	White	26-40
135/48LX	Orange/Mint	16-25
135/48S	Orange	16-25
135/64	Orange	23-35
150/48LX	Blue/Mint	18-28
150/48S	Blue	18-28
150/64	Blue	25-39
160/48S	Blue	18-29
160/64	Blue	26-41
180/48LX	Yellow/Mint	22-35
180/48S	Yellow	22-35
180/54	Yellow	26-40
200/48S	Brown	24-37
200/54	Brown	27-43
225/40S	Green	18-29
225/48	Green	26-41
250/40	Black	22-35
280/34	Purple	18-28
300/34	Red	18-29
300/40	Red	26-40
310/30S	White	16-25
330/30S	White	17-26
330/34	White	21-33
350/30S	Tan	21-33
350/34	Tan	23-36

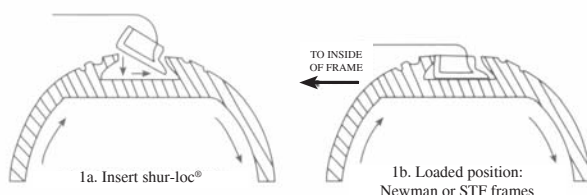
Mint Plastic Opposite Color = LX Mesh

Recommended tension levels are provided by Murakami and should not be exceed under any circumstances.

How to Stretch a Screen

- Check to make sure the locking channels are free of foreign material and the edges are free of burrs and sharp points.
- Make sure frame is flat or firmly secured into the shur-loc[®] tensioning hardware.
- Select shur-loc[®] panel. (see "Mesh Count Color Guide" to right.)

Using a Newman Roller Frame

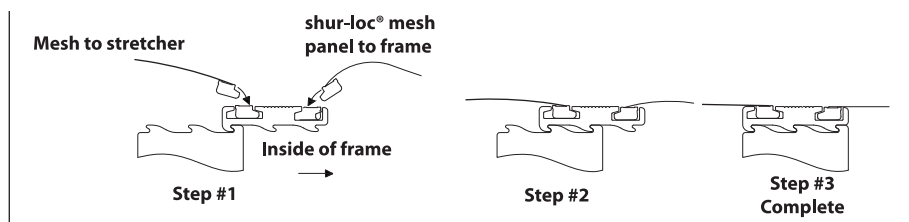


Insert the shur-loc[®] locking strips into the channels as shown making sure they are centered and that no part of the strip extends into the hex area.

Rotate frame tubes to desired tension making sure the four channels are turned out at least 90 degrees and bolts are locked before beginning to tension, unless shur-loc[®] tensioning hardware is used. Tension parallel long tubes to same degree of tension (making sure both tubes are turned equally,) then repeat the process for parallel short tubes.

If you are using shur-loc[®] tensioning hardware, visit www.shurloc.com for complete video instructions.

Using a Shur-Loc E-Z Frame



Assemble frame tubes by aligning the tabs on the corner to the holes on the tube. Then insert the bolt with washer into the hole and finger tighten. Once all corners are attached, torque bolts to 20 ft. lbs.

To tension your frame, insert the fabric panel in to the center, place frame under the stretcher safety bar, and hook the long sides to the second hook. Repeat this on the short sides.

With all 4 tension bars on the second hook, tension the long sides to the 3rd hook. Repeat on the short sides. When all 4 sides are on the 3rd hook, the frame is complete.

CAUTION: Prolonged use of strong chemicals such as Acetone, Ketone, MEK, Napthas, Esters, Ethers or Toluene may cause the PVC strips on the panels to soften or swell. They may also dissolve and release the adhesive.

shur-loc[®] will not be responsible for mesh or panels if the above or similar chemicals are used.